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21 November 2001

Committee E01 on Analytical Chemistry for Metals, Ores and Related Materials Subcommittee E01.02 on Ores, Concentrates, and Related Metallurgical Materials

Research Report RR #E01-1034

Inter-Laboratory Study to Establish Precision Statements for ASTM E1805, Standard Test Method for Fire Assay Determination of Gold in Copper Concentrates by Gravimetry

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Research Report E-1805

Test Method for the Fire Assay Determination of Gold in Copper Concentrates.

Laboratories Involved

1.	Amarillo Copper Refinery	Amarillo, TX
2.	ASARCO Ray Complex	Hayden, AZ
3.	A. H. Knight labs Inc.	Pompton Lakes, NJ
4.	ASARCO East Helena	East Helena, MT
5.	Mountain States Labs	Vail, AZ
6.	ASARCO Northwest Mining	Wallace, ID
7.	ASARCO El Paso	El Paso, TX

Sample #1

1.	0.004	0.004	0.004
2.	0.007	0.006	0.006
3.	0.005	0.003	0.005
4.	0.006	0.006	0.006
5.	0.004	0.004	0.004
6.	0.003	0.003	0.003
7.	0.005	0.005	0.005

ld in Copper Concentrates Oz/Ton

ORIGINAL DATA TABLE WITH MATERIALS IN INCREASING ORDER

			MATERIAL		
	A		В		C
LAB	0.0040000		0.0180000		0.5100000
1.	0.0040000		0.0170000		0.5200000
	0.0040000		0.0170000		0.5140000
			and the second of the second second		0.5190000
2	0.0070000		0.0160000		0.5120000
	0.0060000		0.0170000		
	0.0060000		0.0170000		0.5110000
3	0.0050000	k	0.0170000		0.5220000
1942	0.0030000	k	0.0170000		0.5220000
	0.0050000	k	0.0190000		0.5310000
Ac	0.0060000		0.0180000	k	0.5260000
Alic	0.0060000		0.0180000	k	0.5190000
	0,0060000		0.0120000	k	0.5220000
5	0.0040000		0.0200000		0.5300000
	0.0040000		0.0200000		0.5280000
	0.0040000		0.0180000		0.5290000
6	0.0030000		0.0160000		0.5250000
0	0.0030000		0.0170000		0.5210000
	0.0030000		0.0170000		0.5250000
,	0.0050000		0.0190000		0.5190000
7	0.0050000		0.0160000		0.5100000
			0.0160000	100	0.5220000
	0.0050000				the second and the second second